



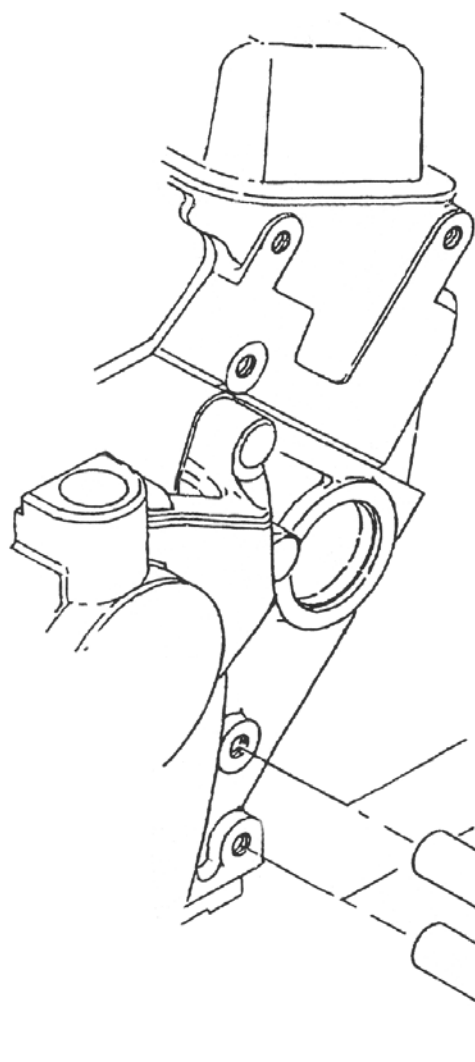
POWER STEERING BRACKET

4570 79-80 POWER STEERING BRACKET

4571 81-95 POWER STEERING BRACKET

INSTALLATION INSTRUCTIONS

1. Remove power steering hoses from pump.
2. With pulley removed assemble power steering pump to the bracket.
3. Mount on lower driver's side, front of engine with (2) 3/8" x 3" bolts.
4. The end of the high pressure hose that went into the back of the pump may need to be bent at a 90 degree angle and re-installed. The end of the hose can be bent if you carefully bend slowly, or else have a new hose made at a hose shop.
5. Re-install power steering pulley and route hoses away from the exhaust manifold or headers and steering.



**Driver's Side
of Chevy 350 V8 Block**

ADDITIONAL PART REQUIRED

- A. Power steering belt - Gates #7565 or Goodyear #15572.
- B. Lower crank pulley - GM #3744043 or 75-82 Corvette GM #14023151.
- C. Upper pulley - GM #3995643DJ or 78-82 Corvette GM #14023159.

**79-80 Power
Steering Bracket
Part #4570**

**81-95 Power
Steering Bracket
Part #4571**